


|  |                    |                                |                     |            |
|--|--------------------|--------------------------------|---------------------|------------|
|  <b>synerzine</b> <sup>TM</sup> | <b>Title:</b>      | W0564-98 Product Specification |                     |            |
|  | <b>Document #:</b> | 02-1006                        | <b>Rev #:</b>       | 001        |
|  | <b>Status:</b>     | ACTIVE                         | <b>Date Issued:</b> | 01/11/2024 |

**Product Identifiers**

|               |  |
|---------------|--|
| Product Name: | 2-ETHYL-4-HYDROXY-5-METHYL-3(2H)-FURANONE, 98% |
|---------------|--|

|                  |                 |       |           |        |      |
|------------------|-----------------|-------|-----------|--------|------|
| Synerzine Item # | <b>W0564-98</b> | CAS # | ISOMERS * | FEMA # | 3623 |
|------------------|-----------------|-------|-----------|--------|------|

**Material Properties**

|                   |         |                      |        |
|-------------------|---------|----------------------|--------|
| Molecular Formula | C7H10O3 | Flash Point (°F, CC) | >200   |
| Molecular Weight  | 142.15  | Boiling Point        | 248°C  |
| Shelf Life (days) | 730     | Physical State       | Liquid |

|                       |  |
|-----------------------|--|
| Solubility            | Soluble in water; insoluble in fats.   |
| Storage and Stability | Store in fully closed container in cool (~20°C) dry place. Store under nitrogen blanket and refrigerate.       |
| Handling Precautions  | Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame. |

**Specified Critical Limits**

| Critical Property | Test Method             | UOM                      | Lower Limit                                  | Upper Limit |
|-------------------|-------------------------|--------------------------|--|-------------|
| Color             | Visual Analysis         | None                     | Pale yellow                                  | Amber       |
| Odor              | Organoleptic Analysis   | None                     | Sweet, fruity, caramel, butterscotch, maltol |             |
| Chemical Purity   | Gas Chromatography      | %                        | 98.0%  | 100.0%      |
| Density           | Density Analysis        | g/cm <sup>3</sup> @ 20°C | 1.130  | 1.143       |
| Refractive Index  | Refractometric Analysis | nD20                     | 1.500  | 1.520       |

**Notes**

\*CAS # 27538-10-9 for 2-ethyl-4-hydroxy-5-methyl-3(2H)fura  
 \*CAS # 27538-09-6 for 2-methyl-4-hydroxy-5-ethyl-3(2H)fura  
 >> A 20% version in P.G. is also offered under CTC code W0564 <<

*This specification was generated electronically, and is therefore unsigned.*

**Synerzine**

Quality Control Dept.

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